

(HUANJING KEXUE)

## ENVIRONMENTAL SCIENCE

第34卷 第1期

Vol.34 No.1

2013

中国科学院生态环境研究中心 主办

科学出版社出版



### ENVIRONMENTAL SCIENCE

第34卷 第1期 2013年1月15日

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### 碱改性活性炭表面特征及其吸附甲烷的研究

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摘要:采用不同浓度的氢氧化钠对椰壳活性炭进行表面改性. BET 和 SEM 分析改性前后活性炭的表面结构, Boehm 滴定和 SEM/EDS 方法测定活性炭表面元素及含氧基团. 研究改性活性炭对甲烷的吸附性能和吸附行为. 结果表明,经氢氧化钠改性处理后,活性炭孔径变化不明显,表面含氧基团显著减少;当氢氧化钠的浓度 > 3.3 mol·L<sup>-1</sup>时,活性炭的比表面积和孔容大于未处理的活性炭,并且随碱的浓度增加而增大. 与改性前的活性炭相比,甲烷在碱改性活性炭上的吸附量提高了 24%. 增加活性炭的比表面积和孔容,减少表面的含氧基团有利于甲烷的吸附. 甲烷的吸附行为符合 Langmuir 等温吸附式,吸附常数为 163.7 m³·mg<sup>-1</sup>.

关键词:活性炭; 甲烷; 表面改性; 吸附性能; 表面特性

中图分类号: X703.1 文献标识码: A 文章编号: 0250-3301(2013)01-0039-06

# Surface Characteristics of Alkali Modified Activated Carbon and the Adsorption Capacity of Methane

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Abstract: Coconut shell based activated carbon was modified by alkali with different concentrations. The surface structures of tested carbons were observed and analyzed by SEM and BET methods. Boehm's titration and SEM/EDS methods were applied to assay the functional groups and elements on the carbon surface. The adsorption of methane on tested carbons was investigated and adsorption behavior was described by the adsorption isotherms. Results showed that surface area and pore volume of modified carbon increased and surface oxygen groups decreased as the concentration of the alkali used increased, with no obvious change in pore size. When concentration of alkali was higher than 3.3 mol·L<sup>-1</sup>, the specific surface area and pore volume of modified carbon was larger than that of original carbon. Methane adsorption capacity of alkali modified carbon increased 24%. Enlargement of surface area and pore volume, reduction of surface oxygen groups will benefit to enhance the methane adsorption ability on activated carbon. Adsorption behavior of methane followed the Langmuir isotherm and the adsorption coefficient was 163.7 m³·mg<sup>-1</sup>.

Key words: activated carbon; methane; surface modification; adsorption; surface characterization

在污水厌氧处理<sup>[1-3]</sup>、污泥浓缩与消化、以及垃圾处置过程中<sup>[4]</sup>,有大量的恶臭物质和挥发性有机物产生,其组分主要是硫化氢、氨、甲烷、硫醇、挥发性有机酸等.目前生物法主要是去除恶臭气体中的氨、硫化氢和挥发性有机酸等污染物质<sup>[5]</sup>,对甲烷的去除效果甚微.恶臭气体中的甲烷浓度通常不高,作为能源回收利用在经济上不合算,但若直接排放则有重大的安全隐患,因为甲烷浓度在5%~15%之间极易发生爆炸.并且,甲烷属温室气体,其温室效应是二氧化碳的26倍<sup>[6]</sup>.因此,探索有效去除甲烷的方法是目前的研究热点之一.

吸附净化是常用的处理方法.活性炭是一种优良的吸附剂,表面有多孔结构和各种活性基团,具有吸附容量大、吸附速度快、易于再生的特点[7~10].

活性炭的吸附性能由其表面的结构和化学性质决定<sup>[11]</sup>,采用活化技术对活性炭表面的孔隙结构和官能团进行改性,可有效提高其吸附性能<sup>[12~16]</sup>,其中,酸碱改性处理是一种常用的方法<sup>[17,18]</sup>.

在以往的研究中发现,经过碱处理的活性炭能够提高比表面积和增加表面的疏水性,适于疏水性挥发性有机物的净化<sup>[19,20]</sup>. 甲烷是一种疏水性的有机物,因此,本研究采用不同浓度的氢氧化钠对椰壳活性炭进行表面改性. 采用 BET、Boehm 滴定和SEM/EDS 方法测定改性前后活性炭表面的结构和

收稿日期: 2012-03-05; 修订日期: 2012-05-09

基金项目: 国家自然科学基金项目(50978249)

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表面元素及含氧基团,研究改性前后的活性炭对甲烷的吸附性能,确定最佳改性条件.

#### 1 材料与方法

#### 1.1 活性炭改性方法

本研究选用微孔发达、表面具有多种活性基团、吸附容量高、灰分低的椰壳活性炭<sup>[21]</sup>作为吸附剂. 使用前,将粒度为 60~80 目的椰壳活性炭(化学纯,国药集团化学试剂有限公司)用去离子水清洗,再煮沸 2 h,以去除其表面杂质,105℃干燥 4 h 后,置入干燥器备用. 将 40 g 上述活性炭放入 500 mL 聚四氟乙烯瓶中,加入 150 mL 一定浓度的氢氧化钠(分析纯,北京化学试剂公司). 70℃下反应2 h之后,再置于摇床中 35℃、100 r·min<sup>-1</sup>反应24 h. 处理过的活性炭用去离子水清洗至中性,105℃干燥后置于干燥器中备用.表 1 为各组改性试验所加氢氧化钠浓度,以及相应的活性炭表面特性.

#### 1.2 吸附试验

将一定质量的活性炭置于 125 mL 两端封闭的 玻璃反应瓶中,加入一定浓度的甲烷;摇匀,放入摇床中 25℃、100 r·min<sup>-1</sup>反应;定时取样,测定反应 瓶中残留的甲烷的浓度. 重量法分析活性炭上甲烷的吸附量,计算公式如式(1);

$$Q_{\scriptscriptstyle \perp} = (w_0 - w_{\scriptscriptstyle \perp}) / W_{\rm GAC} \tag{1}$$

式中, $Q_1$ :活性炭对甲烷的吸附量( $mg \cdot g^{-1}$ );  $W_{GAC}$ : 活性炭质量(g);  $w_0$  反应初始甲烷的质量(mg);  $w_1$ :吸附饱和后甲烷的剩余量(mg).

#### 1.3 分析方法

甲烷的分析使用气相色谱仪(Agilent GC6890N). 色谱柱: HP-5 毛细管柱(30 × 0.32 × 0.25)(Agilent); 进样口温度: 50°C; 柱温: 100°C; 检测器温度: 250°C; 氮气流量: 40 mL·min<sup>-1</sup>; 氢气流量: 40 mL·min<sup>-1</sup>.

采用扫描电子显微镜(SEM S-3000N, Hitachi) 观察改性前后活性炭的表面结构, 比表面积分析仪(ASAP2000 Micromeritics, USA)测定活性炭的Brunauer-Emmett-Teller(BET)比表面积,用Barrett-Joymer-Halenda(BJH)方法计算孔容和孔径<sup>[22]</sup>.

表面元素及分布特征的测定采用 SEM 与 X 射线能谱扫描联用仪(SEM S-3000N, Hitachi/EDAX Inc., Japan), Boehm 滴定法分析表面含氧基团(包括:羟基、羰基和羧基)的含量<sup>[23,24]</sup>.

#### 2 结果与讨论

#### 2.1 改性活性炭的表面特性

#### 2.1.1 活性炭的表面表征

椰壳活性炭属于木质破碎状颗粒活性炭,外形为不定形颗粒,表面有棱角,具有机械强度高,孔隙结构发达,比表面积大等特性<sup>[25]</sup>. 扫描电镜观察改性前后活性炭的表面形貌(图1). 活性炭表面粗糙,孔隙构造丰富;蜂窝状的大孔内,分布密集的小孔. 氢氧化钠处理后,活性炭表面形貌变化不明显.

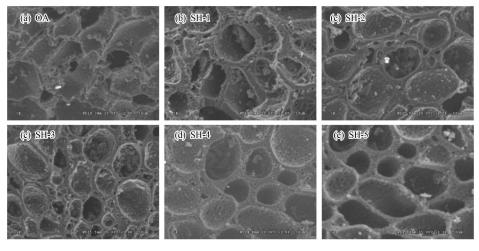


图 1 氢氧化钠改性处理前后活性炭 SEM 图片

Fig. 1 SEM photographs of original and alkali-treated activated carbon

BET 分析结果显示(表 1),经过氢氧化钠改性后,活性炭的孔径基本没有变化;与未改性的活性炭(OA)相比,当氢氧化钠的浓度低于 3.3 mol·L<sup>-1</sup>时,改性后的活性炭的比表面积和孔容减小. 当氢

氧化钠的浓度超过  $3.3 \text{ mol·L}^{-1}$ 时,活性炭的比表面积和孔容随氢氧化钠浓度的增加而逐渐增大;当氢氧化钠浓度为  $10.0 \text{ mol·L}^{-1}$ 时,改性活性炭的比表面积、孔容分别提高了 17% 和 6%.

#### 2.1.2 活性炭表面的化学性质

活性炭的组成元素因原料而异,大致含 C 90%~95%,含 O 2%~5%. 如果以木材类作原料,活性炭中含金属化合物 1%~2% [16,26]. SEM/EDS 元素分析结果显示(表 1),本研究使用的椰壳活性炭 OA 表面含有 C(96%)和 O(3%)两种元素,少量的 Mg、Al 和 Cl 元素也能够检测到. 经过氢氧化钠改性处理后,Mg、Al 和 Cl 元素消失,分别增加了 Na 元素,并且与原始活性炭相比,O 元素的比例略有降低,并且碱浓度越高,改性后活性炭表面 Na 元素含量越高. 进行碱改性处理时,活性炭表面的 Mg、Al、Cl等元素可以与氢氧化钠发生化学反应,生成新的产物;部分产

物因溶于水,在处理过程中从活性炭表面脱除.同时,Na离子等可以与活性炭表面基团结合,从而改变了活性炭表面元素的构成.

Boehm 滴定方法测定的活性炭表面的含氧官能 团包括 羟基 (—OH)、羰基 (C = O) 和 羧基 (—COOH). 表 1 的结果显示,改性前的活性炭 OA 中共含有 0.18 mmol·g<sup>-1</sup> 的含氧基团,其中包括 72% 的羟基类和 28% 的羰基类. 改性后,活性炭的含氧基团总量下降 17%, 羟基消失,而羰基含量提高了 200%. 含氧基团的测定结果表明,氢氧化钠改性后活性炭表面含氧基团含量下降. SEM/EDS 的测定结果表明,改性后活性炭表面的 O 元素比例下降,也证明了这一点.

表 1 用于活性炭改性的碱浓度及活性炭的表面特性

Table 1	Alkaline concentrations for	modification and	the surface characteristics	of corresp	onding activated carbon
项目	OA	SH-1	SH-2	SH-3	SH-4

项	目	OA	SH-1	SH-2	SH-3	SH-4	SH-5
碱浓度/	mol·L⁻¹	0	2.5	3.5	5.0	6.7	10.0
比表面积	$1/m^2 \cdot g^{-1}$	722	703	723	747	757	846
孔容/n	nL•g <sup>−1</sup>	0.168	0.156	0.173	0.163	0.174	0.178
孔径	/nm	4.5	4.6	4.3	4.5	4.4	4.4
	C	96.49	96.35	96.71	96.61	96.20	96.73
	0	3.43	3.29	2.76	2.57	3.18	2.66
	Mg	0.03	_	_	_	_	_
二書 /6/	Al	0.03	_	_	_	_	_
元素/%	Cl	0.02	_	_	_	_	_
	Na	_	0.37	0.53	0.82	0.62	0.61
	S	_	_	_	_	_	_
	P	_	_	_	_	_	_
	—он	0.13	_	_	_	_	0
含氧官能团	c = 0	0.05	_	_	_	_	0.15
/mmol•g <sup>-1</sup>	—соон	_	_	_	_	_	0

#### 2.2 改性活性炭对甲烷的吸附

#### 2.2.1 不同氢氧化钠浓度对甲烷吸附的影响

改性前后的活性炭吸附甲烷的试验结果如图 2 所示. 活性炭 5 g, 甲烷浓度 49.1 mg·m<sup>-3</sup>,试验温度 25℃. 当甲烷通过活性炭吸附层时,甲烷在吸附层内被吸附,残留在气相中的甲烷浓度逐渐降低. 随着吸附时间延续,吸附层的吸附能力降低,有效吸附层越来越薄. 当气相中的甲烷浓度不再减少时,吸附剂活性炭达到饱和状态.

未改性活性炭 OA 吸附甲烷时,达到吸附平衡的时间为 4 min,甲烷吸附量为  $4.3 \text{ mg·g}^{-1}$ . 氢氧化钠改性后的活性炭(SH-1 至 SH-5)对甲烷的吸附能力随着改性处理时碱液的浓度不同而变化.  $2.5 \text{ mol·L}^{-1}$ 氢氧化钠处理后,甲烷在活性炭 SH-1 上的吸附量下降了  $0.5 \text{ mg·g}^{-1}$ . 随着碱溶液浓度的增

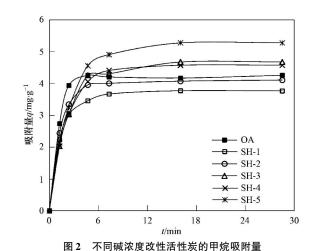


Fig. 2 Methane adsorption capacity on modified activated carbon

加,甲烷的吸附量高于未处理活性炭(图 2). 其中,甲烷在  $10.0 \text{ mol} \cdot \text{L}^{-1}$ 氢氧化钠处理的活性炭 SH-5

上的吸附量增加最多,达到 5.3 mg·g<sup>-1</sup>,达到吸附平衡的时间延长至 9 min. 经较高浓度的碱处理的活性炭,甲烷吸附能力强,使用时间长. 碱处理对活性炭吸附甲烷有促进作用.

#### 2.2.2 活性炭表面性质对甲烷吸附的影响

吸附剂的表面结构和化学性质决定吸附剂的吸附能力<sup>[19]</sup>.酸改性处理后,活性炭的比表面积和孔容明显减少,甲烷的吸附量明显降低.而氢氧化钠改性处理后,随着碱溶液浓度的提高,改性后活性炭比表面积、孔容增大,甲烷的吸附量也增加.试验结果显示,甲烷在活性炭上的吸附量与活性炭的比表面积之间有显著的相关性,即,随着活性炭比表面积的增加,甲烷的吸附量也明显提高(图3).吸附是一种界面现象,是在吸附剂表面发生的,因此比表面积较大的吸附剂具有较强的吸附能力<sup>[9]</sup>.

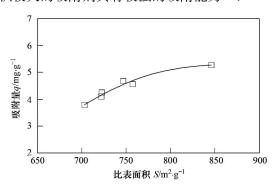


图 3 活性炭的比表面积与甲烷吸附量的关系

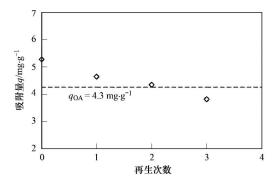
Fig. 3 Relationship between carbon surface area and methane adsorption

除了比表面积、孔容和孔径等表面结构特征以外,吸附剂的表面化学性质也影响吸附剂的吸附能力.活性炭表面含氧官能团的分析结果显示,经过氢氧化钠改性尤其是高浓度氢氧化钠改性处理后,活性炭表面含氧基团减少、碱性显著增强,表面的亲水性降低,疏水性增加[11]. 甲烷是极性分子,具有较强的疏水性,增加活性炭表面的疏水性有利于甲烷的吸附. 增加比表面积、增大孔容,并且减少表面的含氧基团是改性活性炭具有高吸附甲烷能力的原因.

#### 2.2.3 活性炭再生次数对甲烷吸附的影响

当吸附剂达到饱和状态时,需要脱附再生,使其重新具有活性.将吸附饱和的SH-5再生后,再次进行甲烷的吸附试验,研究其对甲烷的吸附能力.活性炭再生次数与甲烷吸附量的结果显示,活性炭经过2次再生之后,甲烷的吸附量仍然大于改性前的活性炭(图4).当再生次数超过3次时,甲烷在活

性炭上的吸附量明显降低,低于未改性的活性炭.



#### 图 4 再生次数与甲烷吸附量的关系

Fig. 4 Relationship between regeneration time and methane adsorption capacity

#### 2.3 改性活性炭上的甲烷吸附行为

25℃,甲烷浓度分别为 0、8.2、16.4、24.5、36.3、49.1 和 81.7 mg·m<sup>-3</sup>时,研究改性活性炭对不同浓度的甲烷吸附(图 5). 一定质量的活性炭,其对甲烷的吸附量随甲烷初始浓度的增加而升高,当甲烷浓度提高至 49.1 mg·m<sup>-3</sup>后,活性炭对甲烷的吸附量不再增加,即达到最大吸附量,吸附量为5.41 mg·g<sup>-1</sup>. 此时,继续增加甲烷浓度并不会明显增大吸附量.

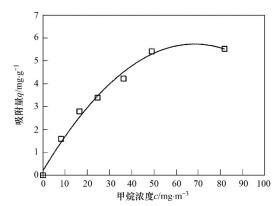


图 5 不同浓度甲烷在改性活性炭 SH-5 上的吸附

Fig. 5 Adsorption capacity of methane on SH-5 under different methane concentrations

等温下,吸附剂中被吸附物质的量 q 与吸附质的浓度  $c_{in}$ 的关系曲线为吸附等温线,其数学表达式为吸附等温式 $^{[24]}$ .

Langmuir 吸附等温式:

$$q = \alpha q_{\rm m} c_{\rm in} (1 + \alpha c_{\rm in}) \tag{2}$$

Freundlich 吸附等温式:

$$q = k_{\rm f}(c_{\rm in})^n \tag{3}$$

式中,q:浓度  $c_{in}$ 下吸附剂的吸附量( $mg \cdot g^{-1}$ );  $c_{in}$ : 吸附质的进气浓度( $mg \cdot m^{-3}$ );  $\alpha$ : 吸附系数

 $(mg \cdot m^{-3}); q_m: 吸附剂表面被吸附剂盖满时的饱和吸附量 <math>(mg \cdot g^{-1}); k_f:$  Freundlich 吸附模型常数; n: Freundlich 吸附模型指数.

式(2)和(3)可作如下变化.

Langmuir 吸附等温式:

$$c_{\rm in}/q = c_{\rm in}/q_{\rm m} + 1/(\alpha q_{\rm m})$$
 (4)

Freundlich 吸附等温式:

$$\ln(q) = n \times \ln(c_{\rm in}) + \ln k_{\rm f} \tag{5}$$

分别作  $c_{\rm in}/q$ - $c_{\rm in}$ 曲线以及  $\ln q$ - $\ln c_{\rm in}$ 曲线. 由图 6 和表 2 可见, $c_{\rm in}/q$  与  $c_{\rm in}$ 具有线性关系,说明甲烷的吸附符合 Langmuir 吸附等温式. 甲烷在活性炭表面的吸附主要是均质单分子层吸附,甲烷分子间的相互作用可以忽略. 理论饱和吸附量为 7.7  $\operatorname{mg} \cdot \operatorname{g}^{-1}$ ,吸附系数  $\alpha = 163.7 \, \operatorname{m}^3 \cdot \operatorname{mg}^{-1}$ . 由  $\alpha = \exp(-\Delta G^0/2)$ 

*RT*) 求 得 25 ℃ 时 的 吸 附 自 由 能  $\Delta G^0 = -5.8$  kJ·mol<sup>-1</sup>,表明甲烷具有较大的吸附自发性.

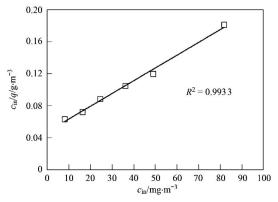


图 6 Langmuir 方程处理甲烷在活性炭上的吸附结果

Fig. 6 Adsorption of methane on the activated carbons fitted by Langmuir equation

#### 表 2 改性活性炭吸附甲烷的等温吸附常数

Table 2 Equilibrium isotherm constants of methane adsorption on modified carbon

<b>全</b> 粉	Langmuir 吸附模型			Freundlich 吸附模型		
<b>多</b> 奴	$q_{\rm m}/{\rm mg}\cdot{\rm g}^{-1}$	$\alpha/\text{m}^3 \cdot \text{mg}^{-1}$	$R^2$	$k_{ m f}$	n	$R^2$
数值	7. 7	163. 7	0. 993	6.3	0.6	0. 960

#### 3 结论

不同浓度氢氧化钠改性的椰壳活性炭表面特性以及改性活性炭吸附甲烷的研究结果显示:改性处理明显改变了活性炭的表面结构和性质,活性炭的比表面积和孔容随碱的浓度增加而增大;当碱的浓度 > 3.3 mol·L<sup>-1</sup>时,改性后的活性炭的比表面积大于未改性的活性炭;并且活性炭表面含氧基团显著减少.与未改性的活性炭;并且活性炭表面含氧基团显著减少.与未改性的活性炭相比,甲烷在活性炭上的吸附量提高 24%.活性炭的表面特性与甲烷的吸附量之间有显著的相关性,增加比表面积和孔容,减少表面的含氧基团有利于甲烷的吸附.甲烷的吸附行为符合 Langmuir 吸附等温式.

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## **HUANJING KEXUE**

Environmental Science (monthly)

Vol. 34 No. 1 Jan. 15, 2013

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#### (HUANJING KEXUE)

(月刊 1976年8月创刊) 2013年1月15日 34卷 第1期

#### ENVIRONMENTAL SCIENCE

(Monthly Started in 1976)

Vol. 34 No. 1 Jan. 15, 2013

主	管	中国科学院	Superintended	by	Chinese Academy of Sciences
主	办	中国科学院生态环境研究中心	Sponsored	by	Research Center for Eco-Environmental Sciences, Chinese
协	办	(以参加先后为序)			Academy of Sciences
	••	北京市环境保护科学研究院	Co-Sponsored	by	Beijing Municipal Research Institute of Environmental
		清华大学环境学院			Protection
主	编	欧阳自远			School of Environment, Tsinghua University
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21H)	<del>11</del>	北京市 2871 信箱(海淀区双清路	Edited	by	The Editorial Board of Environmental Science (HUANJING
		18号,邮政编码:100085)			KEXUE)
		电话:010-62941102,010-62849343			P. O. Box 2871, Beijing 100085, China
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		http://www.hjkx.ac.en			http://www. hjkx. ac. cn
出	版	# # # K 社	Published	by	Science Press
щ	/IX	北京东黄城根北街 16 号			16 Donghuangchenggen North Street,
		邮政编码:100717			Beijing 100717, China
印刷装	ìΤ	北京北林印刷厂	Printed	by	Beijing Bei Lin Printing House
发	行	<b>科学出版社</b>	Distributed	by	Science Press
~		电话:010-64017032			Tel:010-64017032
		E-mail:journal@mail.sciencep.com			E-mail:journal@mail.sciencep.com
订 购	处	全国各地邮电局	Domestic		All Local Post Offices in China
国外总发	衸行	中国国际图书贸易总公司	Foreign		China International Book Trading Corporation (Guoji
		(北京 399 信箱)			Shudian), P. O. Box 399, Beijing 100044, China

中国标准刊号: ISSN 0250-3301 CN 11-1895/X

国内邮发代号: 2-821

国内定价:90.00元

国外发行代号: M 205

国内外公开发行