

在 Pt/Al₂O₃ 催化剂上异丁醇完全氧化动力学

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摘要 在 Pt/Al₁O₃ 催化剂上用外循环无梯度反应器研究了异丁醇完全氧化动力学. 异丁醇完全氧化动力学方 程用异丁醇及氧吸附, CO₂ 吸附阻碍的 L-H 模型描述. 用正交设计法求出动力学方程中的参数. 用脉冲法测 定了异丁醇、氧及 CO₂ 的吸附热.

催化完全氧化是治理废气污染的有效方法, Pt/Al₂O₄ 是净化废气较好的催化剂^(1,,i). 我国 Pt 资源较少,减少 Pt 用量是一个重要的问题.随着石油资源不断减少,用醇代替或部分代替汽油已提到日程上来.醇类车的开发已开过四次国际性的会议⁽³⁾,醇类车排出的醇及其部分氧化产物例如醛等的净化问题开始引起注意^(1,4).本文研究了异丁醇深度氧化的动力学,探索 Pt常用量 1/10 作 催化剂的可行性.测定了反应物及 CO₂产物的吸附热,证实动力学模型及其参数的可靠性.另外,动力学方程是反应器设计及生产优化控制的基础.上述研究工作尚未见前人报导.

一、实验部分

(一) 催化剂制备与产物分析

采用竞争吸附法 制 备 催 化 剂. 先 用 0.1mol/l 乳酸溶液浸泡 Al₂O₃ 8h, 130℃ 干 燥,再浸渍氯铂酸,烘干, 500℃ 灼烧 2h, 最 后用 H₂ 还原. 铂含量为 0.01%.

反应产物仅含 CO₂ 及 H₂O. CO₂ 用邻苯 二甲酸二丁酯及 β , β' -氧二丙腈固定液的色 谱柱分析; CO,O₂ 及 N₂ 用 5A 分子筛及活性 炭分析, H₂ 作载气,热导检测.

(二)异丁醇完全氧化的动力学实验

由于异丁醇完全氧化是强放热反应,为 使反应温度恒定,反应中加入 66.7kPa 水蒸 油,将反应热带出。改变催化剂颗粒大小及 循环速度的实验证实,用0.45-0.60mm 直径 的催化剂,在本实验的条件下排除内、外扩散 的影响,反应在动力学区域进行。动力学研 究采用外循环无梯度反应器,其循环比约为 30,满足无梯度反应器的要求¹⁵¹。异丁醇完 全氧化的动力学实验结果列入表 1,其中 P_#, Po₂及 P_{CO2}分别为异丁醇,O₂及 CO₂的分压, r_{CO2}为完全氧化速度,r_{CO2}(1),最根据(5)式 计算的反应速度。

 (三)异丁醇、O₂及 CO₂吸附热的测定 为了确定反应按 L-H 机理动力学 模型 进行,反应物和产物吸附热参数估计值的可 靠性,我们用脉冲法测定了异丁醇、O₂及 CO₂的吸附热。脉冲法测定吸附热的原理如 下¹⁰:

$$\ln V g_i = \theta_i / R T + \Delta s_i / R \qquad (1)$$

i = 异丁醇、O₂、CO₂

其中 V_{g_i} 为i物质的色谱校正比保 留 体 积 (cm³), θ_i 及 Δs_i 为i物质的吸附热和 吸 附 熵, R 为气体常数。

V, 可从实验上求得:

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$$V_{z_i} = \frac{F_{N_z}(t_i - t_{He})}{W}$$
(2)

其中 FN_1 为载气 N_2 的流速, t_i 为 i 物的保留 时间(秒), t_{He} 为惰性气体 He 的死时间,W为 催化剂的重量, 实验中 $F_{N_2} = 20 \text{ml}/\text{min}$, W = 1.00克. 根据(2)式求得的 V_{g_R} , Vg_{O_2} 及 Vg_{CO_2} 实验值,按(1)式作图 1.2.3. 将实验 值按(1)式作最小二乘法,测得异丁醇吸附热

表	1	异丁	醇完	全氧	化动	力学	实验
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反应温度	Po2	P _异	P _{CO2}	r _{coz}	r _{CO2} (计算)	反应温度	Po2	P _异	P _{CO2}	r _{CO2}	*CO2(计算)
(°C)	(kPa)	(kPa)	(kPa)	$\left(\frac{10^{3}\text{mol}}{\text{ml}\cdot\text{h}}\right)$	$\left(\frac{10^{3}\text{mol}}{\text{ml}\cdot\text{h}}\right)$	(°C)	(k Pa)	(kPa)	(kPa)	$\left(\frac{10^3 \text{mol}}{\text{ml} \cdot \text{h}}\right)$	$\left(\frac{10^{3} \text{mol}}{\text{ml} \cdot \text{h}}\right)$
320	11.7	1.67	2.34	30.3	29.8		4.19	3.93	0.530	7.00	6.78
	11.6	2.03	2.05	27.1	27.1		5.80	3.90	0.653	8.64	9.38
	11.1	2.50	1.78	23.5	23.3		7.48	4.07	0.827	10.9	11.6
	11.4	3.06	1.63	21.6	21.1		8.98	4.04	0.973	12.9	13.9
	11.1	3.63	1.39	18.1	18.3	320	10.1	4.21	1.07	14.2	15.5
	10.9	4.38	1.19	15.7	· 15.7		11.9	4.14	1.35	17.8	17.8
	11.3	5.02	1.07	14.1	14.7		13.3	4.31	1.47	19.4	19.2
	11.0	6.84	1.12	14.8	11.1		14.8	4.24	1.74	23.0	21.4
	4.12	3.93	0.527	6.96	6.67		17.6	1.50	1.57	20.8	24.3
							19.2	4.38	2.02	26.8	26.7
	11.0	2.06	1.93	29.3	30.9		7.08	4.07	0.829	12.6	13.5
	10.8	2.19	1.80	27.3	27.5		8.93	4.00	1.12	17.0	17.1
	11.2	3.09	1.51	22.9	25 .2		10.4	4.14	1.33	20.2	19.2
	10.6	3.61	1.44	21.8	21.6	340	11.6	4.11	1.47	22.3	21.5
340	11.0	4.36	1.28	19.3	19.6		13.1	4.26	1.67	25.2	23.4
	10.1	5.00	1.15	17.5	16.3		14.1	4.26	1.68	25.4	25.2
	10.3	8.91	0.972	14.7	10.3		17.0	4.38	2.04	30.9	29.3
	3.99	3.95	0.466	7.06	7.90		18.5	4.25	2.56	38.8	32.2
	4.71	3.91	0.639	9.68	9.34						
	11.7	1.54	1.67	44.7	43.6	360	5.94	3.95	0.455	12.2	14.1
	11.1	4.49	0.741	19.9	23.5		12.4	4.27	0.849	22.8	27.1
360	11.2	5.11	0.734	19.7	21.6		14.2	4.45	0.930	24.9	30.0
	11.1	6.96	0.661	17.7	16.8		15.6	4.40	1.13	30.3	33.0
	10.3	9.03	0.515	13.8	12.6		16.5	4.59	1.19	31.9	33.8
	+.13	3.96	0.413	11.1	10.5		18.5	4.57	1.28	34.2	37.8
	11.3	1.38	2.30	47.7	48.7		4.45	3.95	0.466	12.0	12.5
	11.1	1.81	1.71	44.0	44.9	380	5.94	3.93	0.552	14.2	16.7
	11.5	2.12	1.71	45.0	43.7		7.41	i. 11	0.684	17.6	20.1
	11.2	2.56	1.53	39.2	39.1		8.97	4.08	0.789	20.3	24.3
380	11.8	3.12	1.39	35.6	37.1		10.7	4.23	1.01	25.9	28.0
	11.4	3.66	1.22	31.4	32.7		11.6	4.21	1.08	27.8	30.4
	11.1	4.41	1.09	27.9	28.2		12.8	4.38	1.29	33.2	32.5
	10.4	5.02	1.07	27.6	24.2		14.5	4.30	1.50	38.5	37.0
	9.93	6.90	0.892	22.9	18.2		15.4	4.51	1.53	39.2	38.0
							18.7	4.41	1.90	48.9	46.2
	10.2	1.01	1.68	50.5	51.9		4.98	3.93	0.537	16.1	16.3
400	11.4	1.72	2.07	62.0	5 2. 5	400	7.44	4.09	0.733	22.0	23.6

反应温度 (℃)	Po2 (kPa)	P _₽ (kPa)	P _{CO2} (kPa)	$ \begin{pmatrix} \mathbf{r}_{\mathrm{CO}_2} \\ \left(\frac{10^3 \mathrm{mol}}{\mathrm{ml} \cdot \mathrm{h}} \right) $	$ \begin{pmatrix} r_{\rm CO_2(i+M)} \\ \frac{10^3 \mathrm{mol}}{\mathrm{ml} \cdot \mathrm{h}} \end{pmatrix} $	反应温 度 (℃)	Po2 (kPa)	P _₩ (kPa)	P _{CO2} (kPa)	$ \frac{r_{\rm CO_2}}{\left(\frac{10^3\rm{mol}}{\rm{ml}\cdot\rm{h}}\right)} $	$\frac{r_{\rm CO_2}(\texttt{H}\texttt{m})}{\left(\frac{10^3 \text{mol}}{\text{ml} \cdot \text{h}}\right)}$
	11.9	2.06	1.94	58.2	51.7		8.49	4.05	0.891	26.7	27.0
400	11.5	2.50	1.79	53.4	46.4	400	9.96	4.21	1.06	31.8	30.7
	11.4	3.06	1.64	48.9	41.8		11.7	4.18	1.18	35.4	36.0
	9.82	3.63	1.36	40.8	33.0		12.6	4.38	1.19	35.8	37.5
	9.99	4.36	1.29	38.6	30.0		14.1	4.30	1.51	45.2	42.2
1	10.8	5.01	1.12	33.4	29.6		15.7	3.89	1.58	47.4	4 9. 6











图 3 lnVgco₂ 与1/T 的关系

 $\theta_{p} = 28.9 \text{kJ/mol},$ 氧吸附热 $\theta_{O_2} = 25.8 \text{kJ/mol},$ mol, CQ 吸附热 $\theta_{CO_2} = 44.8 \text{kJ/mol}.$

二、实验结果的讨论

改变催化剂颗粒大小及循环速度证实, 0.45—0.60mm 催化剂在本实验条件下排 除了内、外扩散的影响。 由吸附热实验 可知反应可用异丁醇及O₂吸附,CO₂吸附阻 碍的 L-H 动力学模型描述。 若吸附服从 Langmuir 等温吸附式,则动力学方程为

 $kb_{\#}b_{0,2}P_{\#}P_{0,2}$ $r_{CO_2} = \frac{kb_{\#}b_{0,2}P_{0,2} + b_{CO_2}P_{CO_2}}{(1+b_{\#}P_{\#}+b_{0,2}P_{0,2}+b_{CO_2}P_{CO_2})^2}$ (3) 其中 k 为反应速度常数; $b_{\#}$, $b_{0,2}$ 及 b_{CO_2} 分别 为异丁醇、O₂ 及 CO₂ 的吸附系数. 根据 k 与 温度的 Arrhenius 方程, $b_{\#}$, $b_{0,2}$ 及 b_{CO_2} 与温 度的 Clausius-Clapeyron 方程, 由(3)式可 得

$$r_{\rm co_1} = (k_0 e^{-E/RT} b_{0,{\rm p}} e^{\theta \overline{P}/RT} b_{0,{\rm o}_2} e_{\theta_{0,2}/RT} P_{\overline{P}} P_{0,2}) / (1 + b_{0,{\rm p}} e^{\theta \overline{P}/RT} P_{\overline{P}} + b_{0,{\rm o}_2} e^{\theta_{0,2}/RT} P_{0,2} + b_{0,{\rm o}_2} e^{\theta_{0,2}/RT} P_{\rm co_2})^2$$
(4)

其中 E 为反应活化能; k_0 为 Arrhenius 方程 的幂前因子; $b_{0,n}$ 、 b_{0,o_1} 、 b_{0,c_0} , 为相应的 Clausius-Clapeyron 方程的幂前因子. (4)式 为 8 个参数非线性方程,用一般的线性或非 线性最小二乘法,因法方程组的病态⁽⁷⁾,难于 求出动力学方程中的参数.我们用正交设计 法求上述复杂动力学方程中的参数^[3]. 我们 选用 L₄₉(7⁸)正交设计表^[9],对 8 个参数,7 个 水平进行参数选优,最后求得的参数值如下:

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 $k_{0} = 1.66 \times 10^{4} (mol/ml \cdot h), E = 35.7 kJ/mol, b_{0_{3}} = 1.38 \times 10^{-2} (kPa^{-1}), \theta_{3} = 25.0 kJ/mol, b_{0_{0_{2}}} = 1.00 \times 10^{-4} (kPa^{-1}), \theta_{0_{2}} = 24.7 kJ/mol, b_{0_{0_{2}}} = 1.34 \times 10^{-5} (kPa^{-1}), \theta_{0_{2}} = 43.8 kJ/mol.$ 将上述参数值代入(4)式可得rco. = (1.66 × 10⁴ e^{-35700/RT} × 1.38

$$\times 10^{-2} e^{25000/RT} \times 1.00 \times 10^{-4} e^{24700/RT} \times P_{\mathfrak{P}} Po_2) / (1 + 1.38 \times 10^{-2} e^{25000/RT} P_{\mathfrak{P}} + 1.00 \times 10^{-4} e^{24700/RT} Po_2 + 1.34 \times 10^{-5} e^{43800/RT} P_{co_2})^2$$
(5)

将表 1 中 83 组实验值按(5)得出rco,(H#)值列 表 1.83组 rco,与rco,(H#)的相对误差平均值为 7.52%,说明(5)式较好地符合实验结果.另 外,用脉冲法测得异丁醇、O2及CO2吸附热分 别为 28.9kJ/mol, 25.8kJ/mol, 44.8kJ/mol, 与用正交设计法估计值 25.0kJ/mol,24.7kJ/ mol,43.8kJ/mol 是一致的. 异丁醇完全氧 化动力学研究工作尚未见文献报道.(5)式 完全氧化复杂反应动力学方程在环保催化动 力学方程中也是不多见的.

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臭氧对倒挂金钟和蚕豆呼吸作用的影响

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摘要 在较低浓度臭氧作用下,植物的呼吸受到刺激,在一定时间内,这种影响不易消除;在高浓度臭氧作用下,植物的呼吸受到抑制,在一定时间内保持相对稳定,以后逐渐恢复.分析讨论了臭氧影响植物呼吸变化的机理.

有关臭氧(O₃)对植物呼吸作用影响的研 究早在 50 年代就开始了.最早 Erikson 和 Wedding (1956)研究了臭氧-己烯对柠檬叶 片光合作用和呼吸作用的影响.同年 Todd 重复了这一实验.两年后他又采用红外气体 分析仪测量了被 O₃ 化己烯处理的斑豆叶和 柑桔叶对 CO₂ 的吸收^[11].此后,Macdowall (1965)专题研究了O₃ 对烟草叶呼吸作用的 影响,特别观察了线粒体呼吸作用的变化及 其变化机理^[21].Pell 和 Brennan (1973)讨 论了受 O₃ 伤害的斑豆叶呼吸、光合、三磷酸 腺苷等的关系^[3]. 近些年来,还有人研究 O₃ 对菜豆根呼吸的影响,以及 O₃ 对杂交杨叶片 暗呼吸的影响等. 但这些研究结果很不一 致. 都没有对 O₃ 影响呼吸能否恢复等问题 作出回答,然而这些问题对防护 O₃ 伤害植物 和研究 O₃ 伤害机理都有参考价值,有必要继 续深入研究.

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Research on Catalytic Oxidation of Organie Vapors by Unheated Stream. Liu Qicai et al. (Department of Environmental Engineering, Tsinghua University, Beijing): Chin. J. Environ. Sci., 11(2), 1990, pp. 2

This paper focuses on the process and mechanism of catalytic oxidation of xylene vapor by unheated stream. The results demonstrate that the process of catalytic oxidation by unheated stream is possible, and the reaction may be maintained by reaction heat without auxiliary heat required at the xylene concentration of 16.71 g/m^3 and the volumetric velocity of 7083 h⁻¹. The main factor affecting the catalytic oxidation is the temperature of catalyst bed, and the reaction can be realized at a low temperature (about 513k) of inlet stream containing orgainc vapor by the concentration of $1-16.71 \text{ g/m}^3$. Comparing with the process by heated inlet stream, the catalytic oxidation process by unheated stream is characterized by relatively lower temperature of catalyst bed and the outlet stream, less time and less power required for starting the system, and easily controlling the temperature of the catalyst bed.

The Effect of Indoor Heating with a Coat Range on 1-Hydroxypyrene in Urihe. Zhao Zhenhua, Quan Wenyi, Tian Dehai (Beijing Municipal Research Institute of Environmental Protection): Chin. J. Environ. Sci., 11(2), 1990, pp. 8

The changes of 1-hydroxypyrene in urine of the same households have been observed in the periods of heating with coal ranges or central heating or non-heating. The urinary 1-hydroxypyrene of several groups of people has been detected as an index. The results of statistic analysis shown that its level in the persons of indoor heating with coal ranges is higher than that of central heating or that in non-heating period. So the results demonstrate that indoor air pollution of polynuclear aromatic hydrocarbens(PAHs) is serious in the households with burning coal. It is suggested that urinary 1-hydroxypyrene can be used as a specific sensitive index for human exposure to genotoxic PAHs from burning coal.

Carbon Reserves in the Sea Area of the Zhujiang River Estuary. Han Wuying, Cai Yanya, Rong Ronggui (South China Sea Institute of Oceanology, Academia Sinica, Guanzhou): Chin. J. Environ. Sci., 11(2), 1990. pp. 12

The amount of carbon in the sea region of the Zhujiang River Estuary has been calculated with the practically surveyed data, of which are divided into four carbon reseves: hydrosphere, nonliving particle, biosphere and sediment. The carbon amount of each reserve is as follows: hydrosphere reserve is about 300×10^{6} kg; nonliving particle about 11×10^{6} kg; biosphere reserve about 3×10^{5} kg and sediment one about 698×10^{6} kg. In the paper, some problems on distribution of different speciation of carbon in the region have also been discussed.

Effects of Refuse Compost from Urban Sources es on Wheat-Growth and Soil. Zhang Yanyi, Guo Dehui, Fang Ting (Hubei University, Wuhan), Fan Man (Wuhan Institute of Environmental Hygiene): Chin. J. Environ. Sci., 11(2), 1990, pp. 17

Urban refuse composts utilized as fertilizer has been studied on growsh of wheat and soil by using pot-cultivated experiments. The results show that organic matter in soil increased, soil acidity and viscidity decreased, and growth of wheat was significantly promoted. However, the content of some heavy metals increased slightly in wheat grains.

The Linear Graphic Method for Determining Longitudinal Dispersive Coefficient of the Streams by Tracer Test. Guo Jianqing, Wen Ji (Institute of Farmland Irrigation, Ministry of Water Conservancy): Chin. J. Environ. Sci., 11(2), 1990, pp. 24

The aim of this work is to decribe that linear graphic method or linear repression method can be used to calculate longitudinal dispersive coefficient of flows in a river and its main current velocity.

The Kinetics of Complete Oxidation of Iso-Butyl Alcohol on Pt/Al₂O₃ Catalyst. Yu Qiquan, Jin Yun, Yang Zechang (Department of Chemistry, Peking University, Beijing): Chin. J. Environ. Sci., 11(2), 1990, pp. 28

The kinetics of complete oxidation of iso-butyl alcohol on Pt/Al_2O_3 catalyst has been investigated by the external recirculation gradientless reactor. It is described by the L-H model of adsorption of iso-butyl alcohol and oxygen with inhibition of carbon dioxide. The parameters of the kinetics equation are estimated by the method of orthogonal design. The adsorption heat of iso-butyl alcohol, oxygen and carbon dioxide have been determined by the pulse method.

The Effects of Ozone on Respiration of the Plants Fuchsia hybrida Voss. and Vicia faba L.