



ISSN 0250-3301 CODEN HCKHDV HUANJING KEXUE

- 主办 中国科学院生态环境研究中心
- ■出版科学出版社



2019 Vol.40 No.2

第40卷 第2期

ENVIRONMENTAL SCIENCE

第40卷 第2期 2019年2月15日

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摘要:采用碳纳米管 (carbon nanotube, CNT)对聚偏氟乙烯 (polyvinylidene fluoride, PVDF)中空纤维超滤膜进行改性,结合臭氧预氧化技术,考察了臭氧-CNT 膜改性联用工艺的阈通量及膜表面污染情况。结果表明,原膜阈通量为 45 $L\cdot (m^2\cdot h)^{-1}$,联用工艺下阈通量为 81 $L\cdot (m^2\cdot h)^{-1}$,联用工艺相对原膜阈通量提高了约 80%;且联用工艺的污染速率最低,约为0.001 37 $kPa\cdot min^{-1}\cdot L^{-1}\cdot m^2\cdot h$.相同臭氧投量与 CNT 负载量下,对比联用工艺阈通量与临界通量运行情况,得出阈通量下运行过水量高于临界通量运行,表明阈通量下运行能够缓解膜污染,延长膜组件的运行时间。膜污染碳平衡实验结果表明,采用 CNT 对膜改性后,膜组件的纳污能力与可恢复性得到明显提高,臭氧氧化能够进一步提高 CNT 改性膜组件的可恢复性,大幅提高其过水性能和使用时间。

关键词:超滤膜; 二级出水; 碳纳米管; 臭氧; 膜改性; 碳平衡

中图分类号: X703.1 文献标识码: A 文章编号: 0250-3301(2019)02-0738-09 DOI: 10.13227/j. hjkx. 201805074

Threshold Flux and Membrane Fouling Analysis of the Hybrid Pre-ozonation and CNTs Membrane Modification Process

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Abstract: Polyvinylidene fluoride (PVDF) hollow fiber ultrafiltration membranes were modified with carbon nanotubes (CNT). Hybrid pre-ozonation and CNT modification were investigated by experimentally manipulating the ozonation process, threshold flux, and membrane fouling. The results showed that the threshold fluxes of the unmodified membrane and hybrid process were 45 L·(m^2 ·h) $^{-1}$ and 81 L·(m^2 ·h) $^{-1}$, respectively. Additionally, the fouling rate of the hybrid process was about 0.001 37 kPa·min $^{-1}$ ·L $^{-1}$ ·m 2 ·h, which was notably lower compared to other process. The results showed that the filtration volume under threshold flux was higher than that under critical flux with the same CNT loading mass and ozone dosage. This comparison indicated that membrane fouling was alleviated under threshold flux and that the corresponding operation period was extended. Through the carbon balance experiment, the fouling capacity and recoverability improved remarkably after CNT modification. Additionally, ozonation could enhance the recoverability of membranes. The hybrid process examined in this study could dramatically improve the permeability and extend the operation time of the ultrafiltration membrane.

Key words: ultrafiltration membrane; sewage effluent; carbon nanotube; O3; membrane modification; carbon balance

随着超滤膜工艺技术的发展,超滤(ultrafiltration, UF)被广泛应用于水质净化及污水深度处理. 在污水深度处理过程中,有机污染和生物污染是引起超滤膜堵塞的主要原因^[1,2],膜污染问题严重阻碍了超滤膜工艺在污水深度处理中的进一步推广^[3]. 为了解决膜污染,膜技术和水处理技术领域的学者开展了膜污染控制、膜污染物识别以及膜污染机制分析的研究^[4-7].

低通量运行是实际中经常采用的膜污染控制技术. Field 等^[4]在 1995 年首次提出临界通量的概念,当实际通量低于该通量时,不产生膜污染. 在临界通量理论提出后,许多研究表明理想状态的零污染并未存在,并且发现在不同通量下膜污染速率也不相同^[8,9]. 随着研究的深入,2011 年 Field 等^[7]提出膜的阈通量概念,为临界通量体系内增添了新的一员. 阈通量是指在该通量下,产生一个低

的或者是接近常数的污染速率,高于该通量时污染速率迅速增加. 阈通量的测定方式有如下 3 种:①通过 TMP 与通量的变化进行测定,当低于阈通量时 TMP 增长呈 曲线增长. 但目前的研究中未能有标准化的方法来用于判断阈通量. 大多是从视觉上直接观察,这会导致评估出的阈通量值不准确. ②通过改变通量来观察每个通量下 ΔTMP 的变化从而得到阈通量. 当在某一通量时 ΔTMP 持续不断地增大,此时为阈通

收稿日期: 2018-05-08; 修订日期: 2018-09-01

基金项目: 国家自然科学基金项目(51478009, 51778014); 北京市教育委员会科技计划项目(KM201310005011); 北京市优秀人 才培养资助青年拔尖团队项目(2014000026833TD02); 2015年北京市科技新星计划(B类)项目

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量. 但 Beier 等^[10]的研究证明,此种方法具有不确定性,不能够准确地测定出阈通量. ③通过对dTMP/dt 的变化来判断阈通量. 这种通量阶梯法能够直接地观测到阈通量的膜污染速率,能够有效地得到阈通量. 在众多研究中,使用通量阶梯法测得dTMP/dt 是最为广泛的测定阈通量方法.

在众多超滤膜中,聚偏氟乙烯 (polyvinylidene fluoride, PVDF) 中空纤维超滤膜因其出众的热稳定性和机械性能,在实际污水再生处理领域受到广泛应用[11]. 然而, PVDF 超滤膜较强的疏水性,使其在使用过程中易发生膜污染^[12,13]. 膜污染分析过程中,探究污染物组分与走向是揭示污染机制的重要一环. 针对膜污染问题,笔者以往的研究发现,臭氧-CNT 膜改性联用工艺能够缓解超滤进程中的膜污染,且作用明显^[14]. 联用工艺不仅发挥出臭氧的强氧化性和灭菌性^[15,16],也同时发挥出臭氧的强氧化性和灭菌性^[15,16],也同时发挥出足T深层截留的性能^[17~19]. 然而,联用工艺膜滤进程中的污染物尚未进行更加系统地分析. 在之前研究的基础上,本文继续针对臭氧-CNT 膜改性联

用工艺进行阈通量的研究,进一步对比了阈通量与临界通量下联用工艺的运行情况,且对膜进水、出水、反洗水和膜表面附着的有机污染物进行了碳平衡分析和三维荧光光谱分析,以明确各种污染物组分的走向.

1 材料与方法

1.1 实验材料

1.1.1 二级出水

本实验所用污水二级出水为北京工业大学的污水中试反应器出水,原水为北京工业大学生活小区的实际生活污水.水体采集后,首先经砂滤处理,过滤后二级出水水质情况见表1.

1.1.2 膜材料

本实验所用 PVDF 中空纤维超滤膜膜丝, 在杭州卫士环保科技有限公司购买, 超滤膜组件自制而成; PVDF 片式膜, 膜购自默克密理博公司, 剪裁为直径 3 cm 与针孔过滤器进行组装,制成膜组件进行过滤实验, 具体参数见表 2.

表1 二级出水水质

	10.8	/Table	1 Qater qualities of	f sewage effluent	91	(1)
项目	DOC/mg·L ⁻¹		TN/mg·L ⁻¹	TP/mg·L ⁻¹	COD/mg·L ⁻¹	$\mathrm{UV}_{254}/\mathrm{cm}^{-1}$
参数	7. 1 ~ 12. 2	7. 5 ~ 8. 6	18. 1 ~ 25. 5	2. 0 ~ 5. 3	30. 6 ~ 54. 0	0. 15 ~ 0. 21

表 2 超滤膜性能参数

	m 11 a	-00 II V/		C .1	11.7(61. 1999)	
1	Table 2	Performance	parameters of	t the	ultrafiltration	membrane

/ 205 307 1 8	1	
结构类型	中空纤维膜	片式膜
材质	聚偏氟乙烯(PVDF)	聚偏氟乙烯(PVDF)
标称孔径/μm	0.01	0. 1
接触角	63. 5	62. 1
膜纤维内径/mm	1	_
膜纤维外径/mm	1.9	_
有效膜面积/cm²	100	7

1.1.3 碳纳米管

本实验所用 CNT 购自北京纳辰科技发展有限责任公司,外径尺寸为 30 ~ 50 nm、长度为 5 ~ 20 μ m,纯度大于 95%,比表面积大于 60 $m^2 \cdot g^{-1}$,堆积密度 0. 22 $g \cdot cm^{-3}$.

1.2 实验装置

1.2.1 连续流 PVDF 中空纤维超滤膜过滤装置

本实验中膜组件改性、水体氧化和超滤实验使用连续流装置完成,该装置使用恒流-死端方式运行,过滤水样为实际污水二级出水.实验设计 4 组平行实验,分别为:原水 + 原膜;原水 + CNT 改性膜;氧化水 + 原膜;氧化水 + CNT 改性膜。实验在室温(20 ± 1)℃下进行,装置流程如图 1 所示,由砂滤单元,臭氧预氧化单元,膜滤单元和自控单元

共4和单元构成. 二级出水经过砂滤柱后, 一部分 直接进入膜滤单元,另一部分进入预氧化单元.臭 氧预氧化单元内, 干燥空气经过空气压缩机(GCready SPB-2000, 北京北分索思科技有限公司)后进 入臭氧发生器(LAB2B, 英国TRIOGEN), 并利用臭 氧分析仪(UV-2100,美国 IDEAL)测定臭氧产量. 臭氧由底部进入臭氧反应柱,与臭氧反应后的水进 入缓冲柱, 反应柱与缓冲柱溢出的臭氧经收集后由 尾气吸收装置吸收. 本实验中臭氧投加量与 CNT 负载的选择为 0.22 mg·mg⁻¹与 3 g·m⁻², 详细选择 原因请参考文献[14],膜组件改性的详细方法参考 文献[20]. 本实验主要研究在臭氧-CNT 膜改性联 用工艺下膜组件阈通量的变化. 自控单元主要由可 编程逻辑控制器 (programmable logic controller, PLC)和电脑构成,能够实现对电磁阀、蠕动泵、压 力传感器、臭氧发生器、臭氧分析仪的自动控制和 数据传输. 通过自控单元可以对跨膜压差(transmembrane pressure, TMP)、进水通量、进水时间、 反洗通量和反洗时间进行自动控制.

1.2.2 连续流 PVDF 片式膜过滤装置

为了研究膜滤进程中的碳平衡, 更好地对进水、出水、反洗水进行收集与测定, 故设计一套小

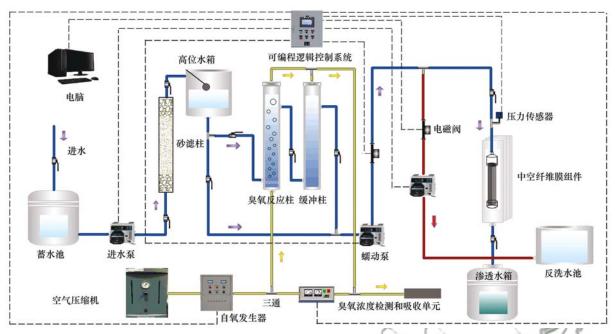


图 1 恒流-死端过滤流程示意

Fig. 1 Schematic diagram of constant fluxdead-end system

型 PVDF 片式膜过滤装置研究使用. PVDF 片式膜面积小,具有使用水量小,管路损失小的特点,能够更加精密地满足实验要求. 片式膜过滤装置工艺流程图如图 2 所示.

装置构成为进水罐、出水罐、反洗罐、进水泵、 出水泵、压力传感器、片式膜过滤器、PLC、电脑. 同样能够对泵以及压力传感器实现自动控制,详见 1.2.1 节.

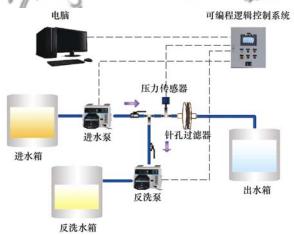


图 2 片式膜过滤装置工艺流程示意

Fig. 2 Schematic diagram of plate membrane filtration device

1.3 阈通量的确定

本实验中测量阈通量的方法为预压缩通量阶梯法,该方法在传统的阶梯通量法上进行了改进,在阶梯通量之前加入预压缩通量来增加测量的准确性. 如图 3 所示,在预压缩阶梯通量法中,每个运行周期中包含以下 3 个阶段:预压缩阶段($t_{pe}=1$ min)、过滤阶段($t_f=10$ min)、反洗阶段($t_{bw}=2$

min). 预压缩阶段的目的是使得过滤阶段压力曲线更加稳定,原理如下: 使用一个较大通量运行,从而压缩膜污染,避免现有的膜污染在过滤阶段逐步压缩而使得压力产生变化. 通过前期小试得出,在预压缩阶段中通量 $J_{\rm pe}$ 选取为过滤通量 J 的 1.7 倍能够得到高稳定性的压力曲线. 实验选取初始通量 $J_0=18$ L·(m²·h) $^{-1}$,每周期变化通量 $\Delta J=9$ L·(m²·h) $^{-1}$,最大通量为 $J_{\rm max}=144$ L·(m²·h) $^{-1}$. 通过过滤阶段 TMP 的斜率,即 dTMP/dt 来得出各通量下 TMP 增长速率. 根据达西公式(1)并且测定得出原水与氧化水黏滞系数 μ 相同,可得出在 dTMP/dt 基础上除以 J,即可以侧面考察膜阻力增长情况.

$$J = \frac{\text{TMP}}{\mu R_{\text{t}}} \tag{1}$$

式中, J 为膜通量, $m^3 \cdot (m^2 \cdot s)^{-1}$; TMP 为跨膜压

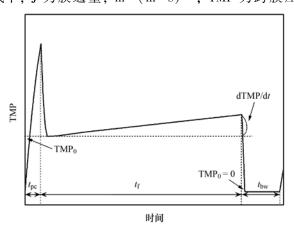


图 3 预压缩周期时间和压力

Fig. 3 Time and TMP diagram of single period pre-compression

差, $Pa; \mu$ 为黏滞系数, $Pa \cdot s; R_t$ 为膜阻力, m^{-1} . 1.4 水质分析

采用 NPOC 法测定水样中的溶解性有机物 (dissolved organic carbon, DOC). 因二级出水与外部 环境长期接触,因此水样中 POC 含量较低,总无机碳 (total inorganic carbon, TIC) 含量则较高. 为了降低 TIC 对 DOC 测定造成的影响,本实验采用 NPOC 法测定水样的 DOC,并认为 DOC \approx NPOC. 先用 2 $\text{mol} \cdot \text{L}^{-1}$ 的盐酸溶液调节水样的 pH 至 2 以下,然后采用 TOC 仪(岛津 SHIMADZU, TOC-L)进行测定.

三维 荧光光谱 (excitation-emission matrix, EEM)用荧光光谱仪 (F-7000, 日本 Hitachi 公司)测定. 激发波长 (E_x) 范围选为 200~400 nm, 步长选为 5 nm, 狭缝宽度选为 5 nm; 发射波长 (E_m) 范围选为 300~550 nm, 步长选为 1 nm, 狭缝宽度均为 5 nm. 光谱扫描速度选为 1 200 nm·min⁻¹.

2 结果与讨论

2.1 臭氧-CNT 膜改性联用工艺阈通量的确定及污染进程

2.1.1 臭氧-CNT 膜改性联用工艺阈通量的确定为了研究膜污染过程中污染速率的增长问题,本实验对臭氧-CNT 膜改性联用工艺的阈通量进行研究. 本实验中臭氧投加量为 0.22 mg·mg⁻¹, CNT负载量为 3 g·m⁻², 过滤阶段时间确定为: 预压缩阶段(t_{ne}=1min)、过滤阶段(t_f=10 min)、反洗阶

段($t_{\text{bw}} = 2 \text{ min}$); 实验选取初始通量为 $J_0 = 9$ L·($\text{m}^2 \cdot \text{h}$)⁻¹, 每 周 期 变 化 通 量 为 $\Delta J = 9$ L·($\text{m}^2 \cdot \text{h}$)⁻¹, 最大通量为 $J_{\text{max}} = 144 \text{ L·}(\text{m}^2 \cdot \text{h})^{-1}$.

图 4 为使用预压缩阶梯通量法对膜组件进行压力测试的 TMP 变化,由图 4(a)中可以看出,在最大通量 J_{max} 时,膜组件 TMP 最大为 72.3 kPa;图 4(b)中最大通量 J_{max} 运行时,膜组件 TMP 最大为 63.5 kPa;图 4(c)中最大通量 J_{max} 运行时,膜组件 TMP 最大为 48.3 kPa;图 4(d)中最大通量 J_{max} 运行时,膜组件 TMP 最大为 28.1 kPa;通过对比以上数据能够得出,原膜 + 氧化水、改性膜 + 原水、改性膜 + 氧化水在 J_{max} 运行时 TMP 相比原膜 + 原水膜组件分别减少了 12.2%、33.2%、61.1%. 结果表明在预压缩阶梯通量法运行下,改性膜 + 氧化水 TMP增长最为缓慢,抗污染性最强.

图 5 为图 4 中各个膜组件 dTMP/dt,得出各通量下 TMP 增长速率,由于使用预压缩阶梯通量法,所以在过滤进程中有通量上升和下降两阶段,可以通过这两阶段数据是否一致来判断,得出数据的准确性. 从中可以看出各个膜组件的 TMP 增长速率均有平缓上涨阶段和加速上涨阶段,即其中标注出的速率增加点前后. 观察图 5(a) 在速率增加点前,TMP 增长速率变化迅速,在 J_{max} 点已经达到 1.25 kPa·min J_{max} 点已经达到 J_{max} 点 TMP 增长速率同样约为 J_{max} 点 J_{max}

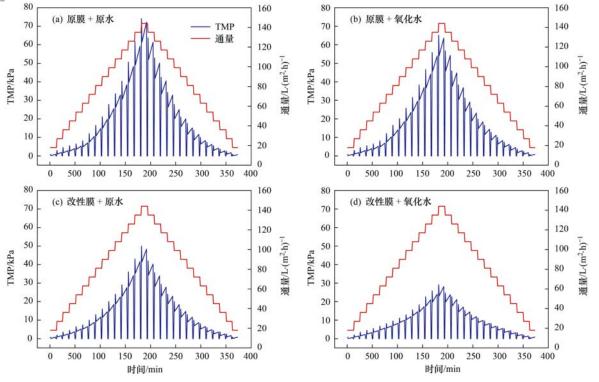
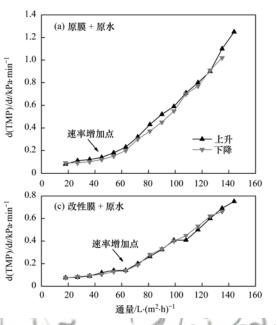


图 4 预压缩通量阶梯法通量与 TMP 变化

Fig. 4 Flux and TMP variation of pre-compression flux-step method

增长速率达到 $1.05 \text{ kPa·min}^{-1}$; 图 5(c)、5(d) 具有类似结果,在速率增加点前 TMP 增长速率同约为 0.1 kPa·min^{-1} ,而 J_{max} 点 TMP 增长速率分别为 $0.75 \text{ kPa·min}^{-1}$ 、 0.5 kPa·min^{-1} ;对比 4 图中 J_{max} 点 TMP 增长速率得到原膜 + 氧化水、改性膜 + 原水、改性膜 + 原水、改性膜 + 原水、设性膜 + 原水、设性膜 + 原水膜组件分别减少了 16%、40%、60%. 表明臭氧-CNT 膜改性联用工艺与原膜相比能够降低过滤进程中的压力增长速率.



观察图 5 中各个速率增加点对应的通量分别为 45、54、63 和 90 L·(m²·h) -1; 对比其中速率增加 点对应的通量,可以得出原膜+氧化水、改性膜+原水、改性膜+氧化水速度增加点对应通量相比原膜+原水膜组件分别提高了 20%、40% 和 100%. 从运行角度分析,臭氧-CNT 膜改性联用工艺能够在不造成 TMP 快速增长的情况下,提高膜组件的通量,有效地控制了膜污染的增长,这在运行中有着非常重要的意义.

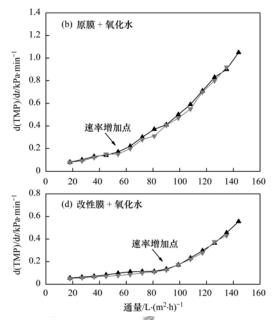


图 5 通量与压力增长速率变化

Fig. 5 Variation in flux and TMP growth rate

在图 5 的基础上,将各通量下的 TMP 增长速 率除以其通量值,得到图6膜组件通量与污染速率 的变化,能够更准确地衡量膜污染情况.观察图6, 得出污染速率随着通量的增大,均经过先下降后上 升的变化阶段, 此现象与孙国胜等人的研究现象相 同[21]. 分析认为, 在污染初期, 污染物质对膜组件 的污染发生较快, 并且初期过滤压力变化非常小, 跨膜压差的增长误差也较大,同时除去较小的通 量,会得到较大的污染速率. 膜污染速率最低点, 即为阈通量点. 由图 6 可以观察到其对应的阈通量 点分别为 45、54、63 和 81 L·(m²·h) -1. 对比 4 图 中阈通量得出原膜+氧化水、改性膜+原水、改性 膜+氧化水阈通量点相比原膜+原水膜组件分别提 高了 20%、40% 和 80%. 表面臭氧-CNT 膜改性联 用工艺更能够有效地提高原膜的阈通量, 在过滤阶 段能够以较大的通量保持污染增长缓慢.

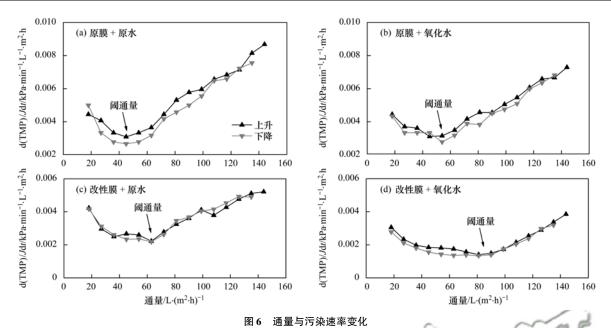
观察图 6 中國通量对应的污染速率分别为 0.00289、 0.00291、 0.00220 和 0.00137 $kPa\cdot min^{-1}\cdot L^{-1}\cdot m^2\cdot h$. 改性膜 + 氧化水的污染速率 比原膜 + 原水的污染速率降低了 52%. 表明臭氧-

CNT 膜改性联用工艺不仅能够提高阈通量,而且能够降低膜污染的速率,在污染进程中提高膜组件的抗污染性,保证膜组件运行更加持久.

2.1.2 阈通量下臭氧-CNT 膜改性联用工艺的污染 进程

根据图 6 中得到的关于阈通量的结果,在阈通量下运行 4 组平行实验,得到单位面积过水量与TMP 的变化关系如图 7 所示. 其进一步将临界通量下相同 CNT 负载量、相同臭氧投量的运行情况与阈通量进行了对比,详细临界通量运行情况参见文献[11],这里进行引用对比. 其中临界通量与阈通量分别对应 $108 \text{ L·}(\text{m}^2 \cdot \text{h})^{-1}$ 、45 $\text{L·}(\text{m}^2 \cdot \text{h})^{-1}$ (原 膜 + 原水); $144 \text{ L·}(\text{m}^2 \cdot \text{h})^{-1}$ 、54 $\text{L·}(\text{m}^2 \cdot \text{h})^{-1}$ (原 性 膜 + 原 水); $144 \text{ L·}(\text{m}^2 \cdot \text{h})^{-1}$ 、63 $\text{L·}(\text{m}^2 \cdot \text{h})^{-1}$ (改性膜 + 氧化水).

从图 7 中可见,在相同过滤条件下,阈通量运行得到的单位面积过水量大于临界通量下运行.原膜+原水膜组件相比临界通量,阈通量下过水能力



Variation in flux and fouling rate

从157 L·m⁻²提升到242 L·m⁻²,提高了54.3%; 原膜+氧化水膜组件相比临界通量, 阈通量下过水 能力从 226 L·m⁻² 提升到 352 L·m⁻², 提高了 55.3%; 改性膜+原水膜组件相比临界通量, 阈通 量下过水能力从 667 L·m⁻²提升到 881 L·m⁻², 提 高了32.1%; 改性膜+氧化水膜组件相比临界通 量, 阈通量下过水能力从 858 L·m⁻²提升到1250 L·m⁻²,提高了45.6%;表明阈通量下能够延长膜 组件的过水能力, 阈通量下膜污染增长更缓慢. 这 说明,在运行中阈通量具有更高的指导意义,能够 保证膜组件运行更加稳定.

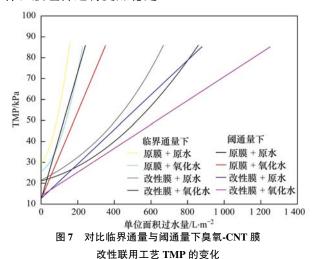


Fig. 7 Comparison of critical flux and threshold flux effect of TMP transformation of the O_3 -CNT modification process

2.2 臭氧-CNT 膜改性联用工艺膜污染碳平衡实验

2.2.1 过滤进程

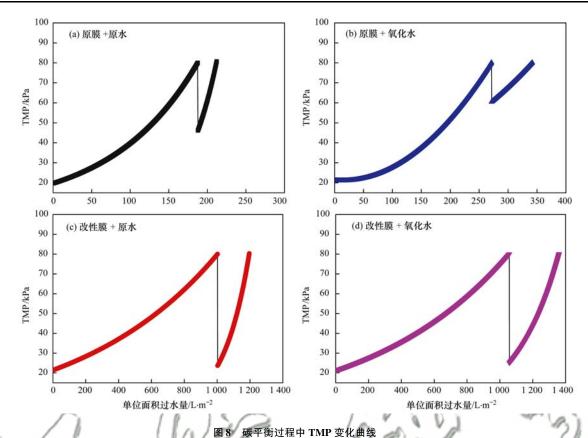
为探究超滤进程中各种污染物组分的走向,需 要对膜进水、出水、反洗水和膜表面附着的有机污

染物进行碳平衡分析. 本实验采用片式膜 PVDF 过 滤装置进行,如图 2 所示. CNT 负载量与臭氧投量 选择为 3 g·m⁻²和 0.22 mg·mg⁻¹,4 组平行实验包 括原膜+原水、原膜+氧化水、改性膜+原水、改 性膜+氧化水. 实验中使用片式膜组件对水样进行 过滤,当TMP超过80kPa时使用纯水进行水力反 洗, 反洗强度为过滤通量的 2 倍. 由于 PVDF 片式 膜孔径大于中空纤维膜, 所以能够在较大过滤通量 下运行, 过滤通量选择为 200 L·(m²·h) -1, 反洗通 量为400 L·(m²·h)⁻¹. 实验过程中对膜组件进水、 出水、反洗水进行 DOC 测定与三维荧光光谱分析.

图 8 为片式膜 PVDF 过滤装置纯水反洗前后的 TMP 变化. 可以观察到反洗前 TMP 增长与前期实验 结果相同, 臭氧-CNT 膜改性联用工艺效果最佳, 经 纯水反洗后, 原膜过滤原水 TMP 恢复到 45 kPa, 原 膜过滤氧化水 TMP 恢复到55 kPa 左右,而 CNT 改性 膜过滤原水与氧化水 TMP 均能够恢复到 20 kPa 左 右. 这表明负载 CNT 能够提高膜组件的水力恢复性 能. 根据反洗前后的过水量, 可以得到每个片式膜的 水力反洗过水量恢复率,如图9所示.从中可知,原 膜+原水、原膜+氧化水、改性膜+原水和改性膜+ 氧化水总过水量分别为 212.1、341、1 195 和1 360.2 $L \cdot m^{-2}$, 过水量恢复率分别为 13.3%、25.8%、 19.2% 和28.6%, 即原膜+原水的过水量最少、恢复 率最低, 改性膜+氧化水的过水量最多、恢复率最 高. 该结果表明, 臭氧-CNT 膜改性工艺不仅能够提 高膜组件的抗污染性,同时增加了反洗后的恢复率.

2.2.2 膜污染分析

在上述过滤阶段中分别取进水、出水与反洗水



TMP transformation during carbon balance process

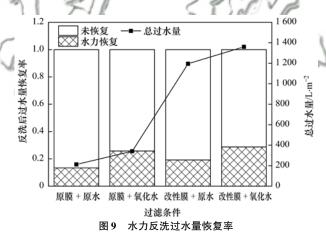


Fig. 9 Recovery rate after hydraulic backwash

进行 DOC 与 EEM 的测定. 在过滤进程中记录过滤 水样体积与反洗水所用体积,通过计算可以得到过 滤进程中的碳平衡. 表 3 为臭氧-CNT 膜改性联用 工艺中碳平衡结果, 通过观察表 3 能够得出 CNT 改

性后, 对有机污染物的截留比例增加, 反洗水中有 机物的比例增加, 出水中有机物的比例下降. 改性 膜过滤原水时与原膜相比,对有机物的截留比例提 高 2.4%、反洗中有机物比例提高 1.2%、出水有机 物比例下降 3.6%; 表明 CNT 改性后的膜组件纳污 能力增强, 膜表面能够截留更多的 DOC. 经臭氧氧 化后, CNT 改性层的作用更加明显, 改性膜过滤氧 化水时与原膜相比,对有机物的截留比例提高 4.4%、反洗中有机物比例提高2.1%、出水有机物 比例下降6.5%,说明臭氧氧化进一步加强了膜组 件的可恢复性. 结合图 8 中反洗后各片式膜组件的 恢复情况,笔者推测,在使用原膜过滤时,污染物 容易附着在膜表面或堵塞膜孔,导致 TMP 升高,随 着过滤进程的推移,在膜表面形成污染层,水力冲 洗仅能够冲去部分污染层, 对膜内部堵塞作用不 大;在使用CNT改性膜过滤时,由于CNT层的存

表 3 臭氧-CNT 膜改性联用工艺碳平衡

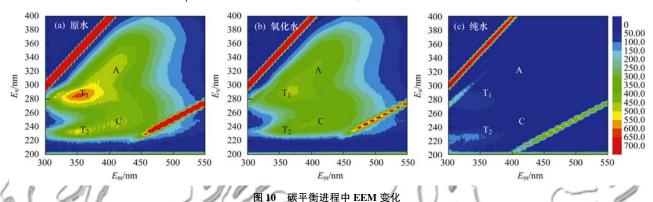
Table 3 Carbon balance of the O₂-CNT modification process

膜组件	DOC 进水 /mg	DOC 出水 /mg	DOC 截留 /mg	DOC 反洗 /mg	截留比例(截留/进水) /%	反洗/进水 /%	出水/进水 /%
原膜 + 原水	1. 68	1. 42	0.16	0.1	9. 6	5. 9	84. 5
原膜 + 氧化水	2. 02	1.75	0.16	0.11	8. 0	5. 4	86. 6
改性膜 + 原水	4. 51	3. 65	0. 54	0.32	12. 0	7. 1	80. 9
改性膜 + 氧化水	3. 97	3. 18	0.49	0.30	12. 4	7. 5	80. 1

在, CNT 层的吸附截留作用能够提高膜组件的纳污能力, 经过反冲洗后, 冲去 CNT 层拦截的污染物质, 使得过滤 TMP 能够恢复到较低的水平.

图 10 为对过滤进程中原水、氧化水、纯水的 EEM 测定. 表 4 为运行过程中进水、出水和反洗水中主要污染物质荧光峰位置及强度值. 根据文献 [22,23]对水中常见污染物荧光分析的研究得出 T_1 、 T_2 、A、C 这 4 种主要物质,其分别对应色氨酸类蛋白、酪氨酸类蛋白、可见腐殖质、UV 腐殖类质.

观察表 4 各个水样中 4 种污染物质的荧光强度 能够得出原膜 + 原水、原膜 + 氧化水、改性膜 + 原 水和改性膜 + 氧化水对 T, 物质的去除率为 43.7%、47.7%、50.0%和50.3%;对T₂物质的去除率为40.8%、44.1%、50.0%和41.3%;对A物质的去除率为8.9%、20.1%和13.0%、20.1%;对C物质的去除率为2.2%、13.2%、13.4%和13.9%.表明臭氧-CNT膜改性联用工艺能够有效提高T₁、A、C物质的去除,对T₂类物质的去除作用没有明显提高.与本研究结果相类似,Imai等^[24]的研究结果表明,臭氧能够有效去除水中的腐殖类物质;Ajamni等^[25]认为腐殖质能够依靠CNT的吸附作用得以去除.结合图8和图9的过水量结果,表明臭氧-CNT联用工艺在有效保证出水水质的同时,大幅度提高膜组件过水性能.



ig. 10 EEM transformation during carbon balance process

表 4 碳平衡进程中荧光峰位置和峰强度

K VII - I Z	Table 4 Intens	sities and pos	itions of the EEM	peak during	the carbon balan	ce process		
水样 -	峰 T _I	8 80	峰 T ₂		峰 A		峰 C	
小 件	$E_{\rm x}/E_{\rm m}/{\rm nm}$	强度/AU	$E_{\rm x}/E_{\rm m}/{\rm nm}$	强度/AU	$E_{\rm x}/E_{\rm m}/{\rm nm}$	强度/AU	$E_{\rm x}/E_{\rm m}/{\rm nm}$	强度/AU
原水	280. 0/347. 0	623.8	230. 0/347. 0	527. 9	330. 0/418. 0	487. 6	265. 0/412. 0	436. 1
氧化水	280. 0/335. 0	389. 6	230. 0/347. 0	347. 9	335. 0/412. 0	400. 1	265. 0/429. 0	380. 2
原膜 + 原水出水	280. 0/347. 0	351.9	230. 0/347. 0	312. 5	330. 0/418. 0	444. 3	265. 0/429. 0	426. 5
原膜 + 原水反洗水	280. 0/347. 0	193.6	230. 0/347. 0	237. 4	330. 0/418. 0	94. 9	265. 0/429. 0	100. 9
原膜 + 氧化水出水	280. 0/347. 0	326. 9	230. 0/347. 0	294. 9	330. 0/418. 0	389.4	265. 0/429. 0	378. 7
原膜 + 氧化水反洗水	280. 0/347. 0	219.8	230. 0/347. 0	223.6	330. 0/418. 0	97. 9	265. 0/429. 0	112. 9
改性膜 + 原水出水	280. 0/347. 0	312.5	230. 0/347. 0	264. 2	330. 0/418. 0	424. 1	265. 0/429. 0	377. 6
改性膜 + 原水反洗水	280. 0/347. 0	269. 2	230. 0/347. 0	287.5	330. 0/418. 0	128	265. 0/429. 0	134. 8
改性膜 + 氧化水出水	280. 0/347. 0	310.3	230. 0/347. 0	309.9	330. 0/418. 0	389. 5	265. 0/429. 0	375. 4
改性膜 + 氧化水反洗水	280. 0/347. 0	190.6	230. 0/347. 0	239. 1	330. 0/418. 0	122. 6	265. 0/429. 0	152. 2

3 结论

- (1)臭氧-CNT 膜改性联用工艺能够有效提高 膜组件的阈通量,提高膜组件的抗污染性能,且对 比临界通量,阈通量运行能够进一步提高膜组件过 水量.
- (2)臭氧-CNT 膜改性联用工艺反洗前后的恢复情况表明,水力反洗对联用工艺膜组件的过水性能恢复最好. 膜污染碳平衡实验结果表明,采用CNT 对膜改性后,膜组件的纳污能力与可恢复性得到明显提高,臭氧氧化能够进一步提高 CNT 改性

膜组件的可恢复性.

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